

SADDLE EXTENTS ONCE INSTALLED

$7\frac{7}{8}"$
[200mm]

OPENING FOR THRUSTER LEG
(TO BE CUT)

$4\frac{1}{2}"$
[114mm]

$7\frac{5}{8}"$
[194mm]

☒

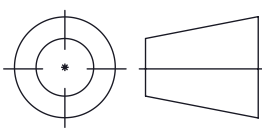
PROPELLER MIDLINE

CUT AS SHOWN ABOVE,
NOT AS SHOWN BELOW

INSTRUCTIONS:

1. PRINT DOCUMENT AT 1:1 SCALE.
2. MEASURE PRINTED DOCUMENT TO CONFIRM THAT PRINT MATCHES DIMENSIONS. IF PRINT DEVIATES, ADJUST SCALE AND REPRINT.
3. WRAP TEMPLATE AROUND THE THRUSTER TUBE WHILE ENSURING ☒ IS PARALLEL TO THE TUBE AXIS.
4. LOCATE TEMPLATE AXIALLY SO THAT PROPELLER MIDLINE IS AT THE DESIRED LOCATION.
5. CUT THE OPENING FOR THE THRUSTER LEG THROUGH THE TUBE.

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DIMENSIONS IN INCHES
UNLESS OTHERWISE SPECIFIED:
ANGULAR X° +/-0.5°
LINEAR X.X +/-0.1
X.XX +/-0.01
X.XXX +/-0.005
FRACTION +/- 1/64

ALL MACHINED SURFACES

DWN:

BA

2021-12-09

APR:

WEIGHT:

TITLE:

**CUT OUT TEMPLATE
- TUNNEL; KP12 &
KP14 THRUSTERS**

SIZE

C

DRAWING No:

CUT-KP12X

REV

A

SHEET:

1 of 1

SCALE:

1:1